60°   **6111-52**

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.

:
1.   -   3262
6211.
2. (,   . **2).**

I.

1.   605   -
.1   .1.

оси резьбы

= **0,866** ;   _I_ = **0,8**   ;   /2 = 47'24";   2tg(p/2 = 1 : 16

.1

.

.

* 1 2 3/4":

3/4"   6111-52

(,   . **2).**

- - ,	1 " n		4	4	$d_2 = D_2$	$d = D$	$d_x = D_x$	d_i	- -
Vi«	27	0,941	6,5	4,064	7,142	7,895	6,389	6,135	0,753
V_8			7,0	4,572	9,519	10,272	8,766	8,480	
%	18	1,411	9,5	5,080	12,443	13,572	11,314	10,997	1,129
3			10,5	6,096	15,926	17,055	14,797	14,416	
%	14	1,814	13,5	8,128	19,772	21,223	18,321	17,813	1,451
v_4			14,0	8,611	25,117	26,568	23,666	23,128	
1	HV$_2$	2,209	17,5	10,160	31,461	33,228	29,694	29,059	1,767
$1V_4$			18,0	10,668	40,218	41,985	38,451	37,784	
1%			18,5		46,287	48,054	44,520	43,853	
2			19,0	11,074	58,325	60,092	56,558	55,866	

1. .

2. d_T .

3. $_{16}"$ 1   19853.

4. .

5. l_2 ( ),
. 4   1 —1_2.

II.

2. ( ) -
6485. l_2 (. 2)
± ( ).

. 2

(, . **1,2).**

3. ( ) -

6485. l_2 (. 3)

± ( ).

Черт. 3

(, . **1,2).**

4. 1 — l_2 . 1

l, l_2.

5.

$(5h_x$ $_2$. 4) . 2.

. 4
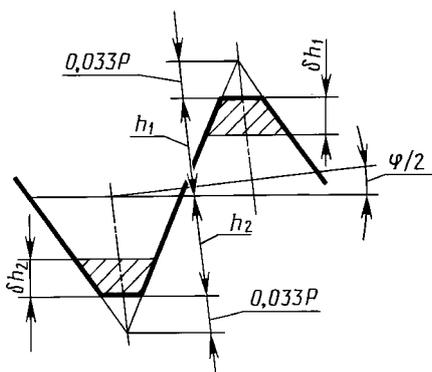
	= = ′	8 = 8 h_2
V$_{16}$"Н $_8$"	0,3765	-0,045
Г*³/Г	0,5645	-0,065
Г' ³/Г	0,7255	-0,085
1 '' —2 ''	0,8835	

. 2

(, . **2).**

6. , (/2) (-

) . 3.

	. .				
				10	. 10
$_{16}$" $_8$"	±	+12' -6'	-12' + 6'	±0,02	±0,04
$_4$"-2 "	±45'	+10' -5'	-10' + 5'		

3

(, . **1,2).**

. 4   6111-52

1.

2.

     10.01.52

3.   20010-38

4.   -

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3262-75	
6211-81	»
6485-69	2, 3
19853-74	1

5.   18.12.84   4538 (3—85)

6.   1, 2,   1969 .,   1984 . (1—70,
   3-85)